



**Cladding and partition walls with
EMMEDUE ADVANCED BUILDING SYSTEM**

**INTEGRAL
system**



**MOST FREQUENTLY USES OF
EMMEDUE SYSTEM**

**COMBINED
system**

**INTERNAL ELEMENTS
PARTITION WALLS**



**EXTERNAL ELEMENTS
CURTAIN WALLS**



Basic Elements of the system

Structural shotcrete

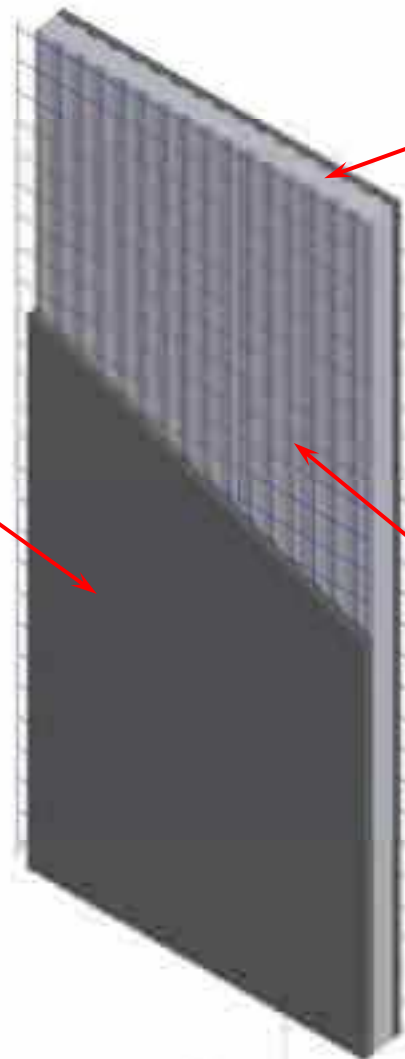
Cement Mortar

Polystyrene plate

EPS
(Expanded Polystyrene Sintered)
Variable thickness
Variable density

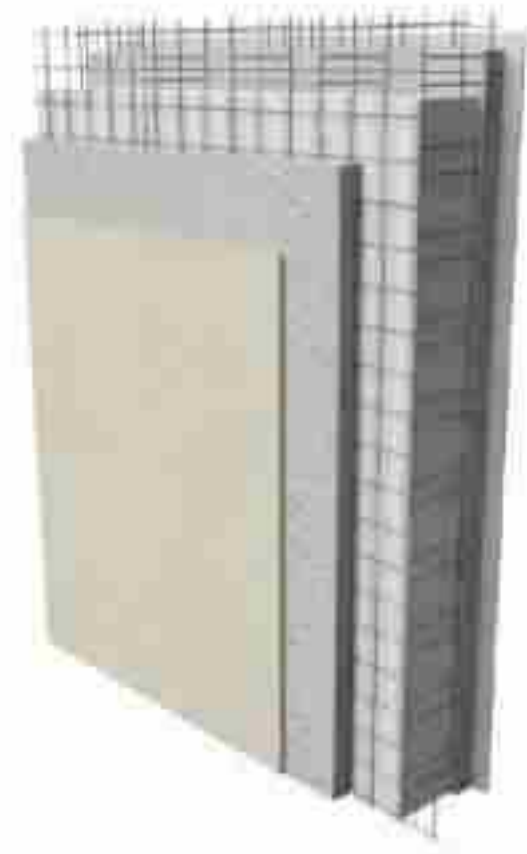
Mesh of galvanized steel

Electrowelded cross connectors of $\phi 3$ mm



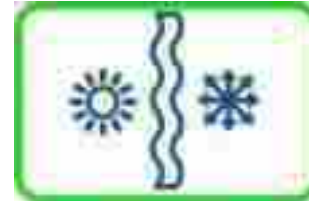
SOME ADVANTAGES

- ✓ FAST
- ✓ LIGHT
- ✓ STRONG
- ✓ INSULATING
- ✓ VERSATILE
- ✓ MONOLITIC BEHAVIOUR
- ✓ WIDE CHOICE OF FINISHING



PERFORMANCES OF EMMEDUE PANELS

✓ Thermal resistance



✓ Fire resistance



✓ Acoustic resistance



✓ Integration with other building system



Thermal resistance

PERFORMANCES OF EMMEDUE PST PANEL



Panel type	Finished wall thickness (cm)	Thermal transmittance U (W/m ² K)*	
		Density 15 Kg/m ³	Density 25 kg/m ³
PST50	10	0,754	0,693
PST60	11	0,653	0,600
PST80	13	0,521	0,478
PST100	15	0,438	0,328
PST120	17	0,380	0,351
PST140	19	0,339	0,313
PST160	21	0,307	0,284
PST180	23	0,282	0,262
PST200	25	0,262	0,244

* values obtained by analytical calculation reported in the following slide



Thermal resistance

Transmittance of PST140 panel



Transmittance calculation of EMMEDUE panels
Polystyrene density = 15 kg/m³

	Thickness variable	Thermal Conductivity	Thermal Resistance
	<i>m</i>	<i>W / mK</i>	<i>m² K / W</i>
Shotcrete	0,0250	1,4800	0,0169
Polystyrene layer of 15 kg/m ³ (considering steel connectors)	0,1400	0,0510	2,7451
Shotcrete	0,0250	1,4800	0,0169

Thermal Resistance	2,947 m ² K / W
Rsi	0,125 m ² K / W
Rse	0,043 m ² K / W
Transmittance U	0,339 W / m²K

NO THERMAL BRIDGE

Thanks to the layer of continuous polystyrene on every surface making up the construction, insulation is extremely effective and offers elimination of heat channels and a consequent noteworthy energy saving.

In fact, thanks to the polystyrene, the walls realised with EMMEDUE panels act as uniform cladding, permeable to steam, which do not absorb water and supply indisputable advantages also in the maintenance phase.



Thermal resistance

Transmittance of Masonry



Transmittance calculation of masonry
Thickness = 30 cm

	Thickness variable	Thermal Conductivity	Thermal Resistance
	<i>m</i>	<i>W / mK</i>	<i>m² K / W</i>
Plaster	0,0050	1,4800	0,0034
Brick (thk = 30 cm)	0,3000	0,7000	0,4286
Plaster	0,0050	1,4800	0,0034

Thermal Resistance	0,604 <i>m²K / W</i>
Rsi	0,125 <i>m²K / W</i>
Rse	0,043 <i>m²K / W</i>
Transmittance U	1,656 <i>W / m²K</i>

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Thermal resistance

Comparison of Transmittance



Transmittance calculation of EMMEDUE panels Polystyrene density = 15 kg/m ³				Transmittance calculation of masonry Thickness = 30 cm			
	Thickness m	Thermal Conductivity W/mK	Thermal Resistance m ² K/W		Thickness m	Thermal Conductivity W/mK	Thermal Resistance m ² K/W
Outside	0,020	0,035	0,571	Outside	0,300	0,700	0,429
Polystyrene layer of 15 kg/m ³ (continuous and horizontal)	0,100	0,035	2,857	Brick (th = 30 cm)	0,300	0,700	0,429
Inside	0,020	0,035	0,571	Inside	0,020	0,700	0,029

Thermal Resistance		Thermal Resistance	
Ext.	3,947 m ² K/W	Ext.	0,884 m ² K/W
Int.	0,715 m ² K/W	Int.	0,102 m ² K/W
Transmittance U	0,339 W/m²K	Transmittance U	1,656 W/m²K

0,339 W / m²K

1,656 W / m²K

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Heat Flux

Comparison Analysis

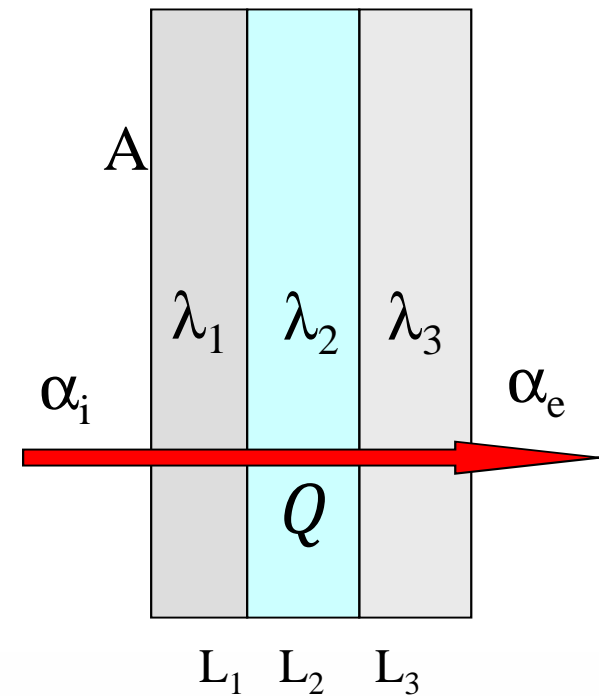


THERMAL TRANSMITTANCE

$$U = G_{u,tot} = \frac{1}{R_{u,tot}} = \frac{1}{\frac{1}{\alpha_i} + \sum_{n=1}^N \frac{L_n}{\lambda_n} + \frac{1}{\alpha_e}}$$

HEAT TRANSFER

$$Q = UA(T_i - T_e)$$

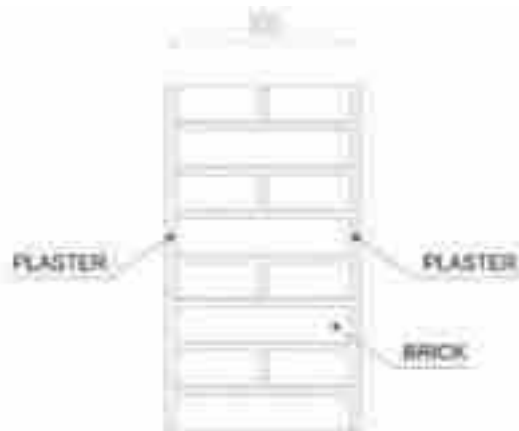


Heat Flux

Comparison Analysis



MASONRY SYSTEM



$$U = 1,656 \frac{W}{m^2 K};$$

$$\Delta T = 15 K$$

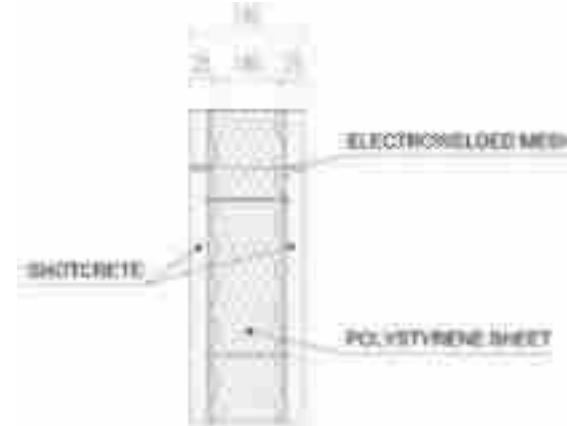
$$A = 20 m^2$$

$$Q = U \times A \times \Delta T = 1,656 \frac{W}{m^2 K} \times 15 K \times 20 m^2 = 496,8 W$$

Energy requirements = $Q / \text{heat efficiency}$

$$= 496,8 W / 1,5 = 331,2 W$$

EMMEDUE SYSTEM



$$U = 0,339 \frac{W}{m^2 K};$$

$$\Delta T = 15 K$$

$$A = 20 m^2$$

$$Q = U \times A \times \Delta T = 0,339 \frac{W}{m^2 K} \times 15 K \times 20 m^2 = 101,5 W$$

Energy requirements = $Q / \text{heat efficiency}$

$$= 101,5 W / 1,5 = 67,6 W$$



Heat Flux

Energy Comparison Analysis



MASONRY SYSTEM

Energy requirements – 1 hour

0,33 KWh

Energy requirements – 1 day (12 hours)

3,97 KWh

Energy requirements – 1 month (30 days)

119,23 KWh

Energy requirements – 1 year (10
month)

1192,32 KWh

EMMEDUE SYSTEM

Energy requirements – 1 hour

0,07 KWh

Energy requirements – 1 day (12 hours)

0,81 KWh

Energy requirements – 1 month (30 days)

24,41 KWh

Energy requirements – 1 year (10
month)

244,08 KWh

Total difference = 948 KW

-80 %



Fire resistance

Transmittance of Comparison



CSI

TEST REPORT

TEST RESULT

Table 1: Permeability (m²/s)

Permeability	Transmittance (%)
Permeability 1	145.9
Permeability 2	125.9
Permeability 3	101.1
Permeability 4	102.7
Permeability 5	101.1

REI 151 - RE 180

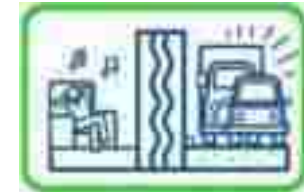
REI 151 - RE 180

REI 151 - RE 180

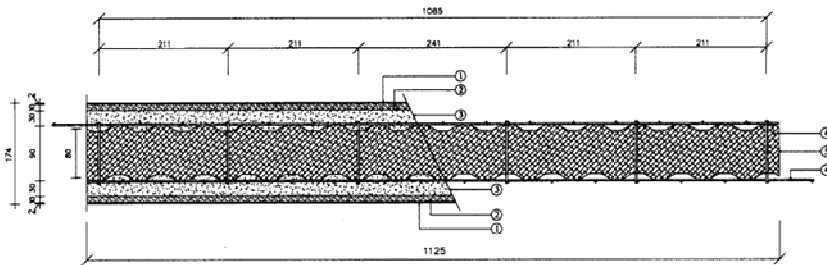
M2 Advanced Building Systems

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Acoustic resistance



TEST n.1
Single panel PST80
Rw = 41dB

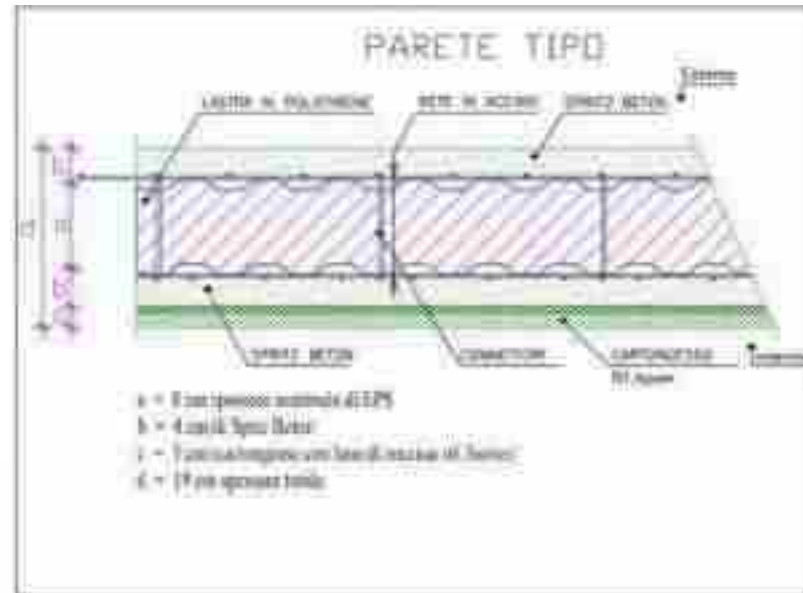


Legend

Symbol	Description
1	Finishing shaving with polymers and marble fines, 2 mm thick.
2	Coat of cement-based insulating plaster with hydrate air-hardening lime, lightened special aggregates and cellulose, 10 mm thick.
3	Cement-based undercoat of plaster, 30 mm thick.
4	Square mesh sheet with galvanized steel wires, diameter of wires 2,5 mm and length on mesh side 65 mm.
5	Self-extinguishing foamed polystyrene slab, density 15 kg/m ³ , undulated on both faces, waviness height 10 mm.

TEST n.2
Single panel PST80
with rockwall and plasterboard
Rw = 51dB

Evaluation according to UNI EN ISO 717-1:
 C₅₀₀ = 81,8 dB C₁₂₅ = 78 dB
 C₅₀₀ = 81,8 dB C₁₂₅ = 78 dB



INTEGRATION WITH OTHER BUILDING SYSTEM

EMMEDUE® is a very versatile building system, compatible with all other existing systems; in fact EMMEDUE® products can be used to complete reinforced concrete or steel structures. In addition, they can be easily anchored to construction elements of all different kinds, such as steel, wood or reinforced concrete.



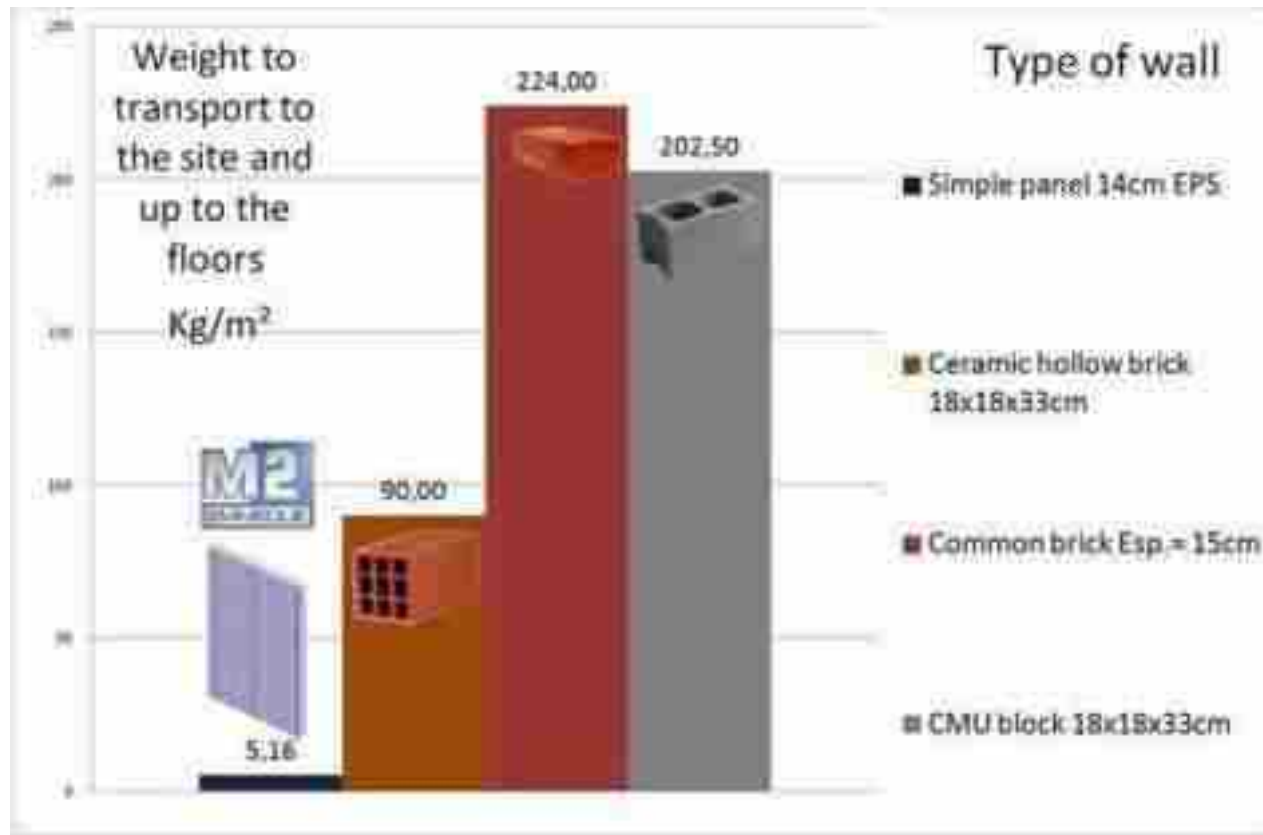
Panels integrated in STEEL STRUCTURE



Panels integrated in CONCRETE STRUCTURE



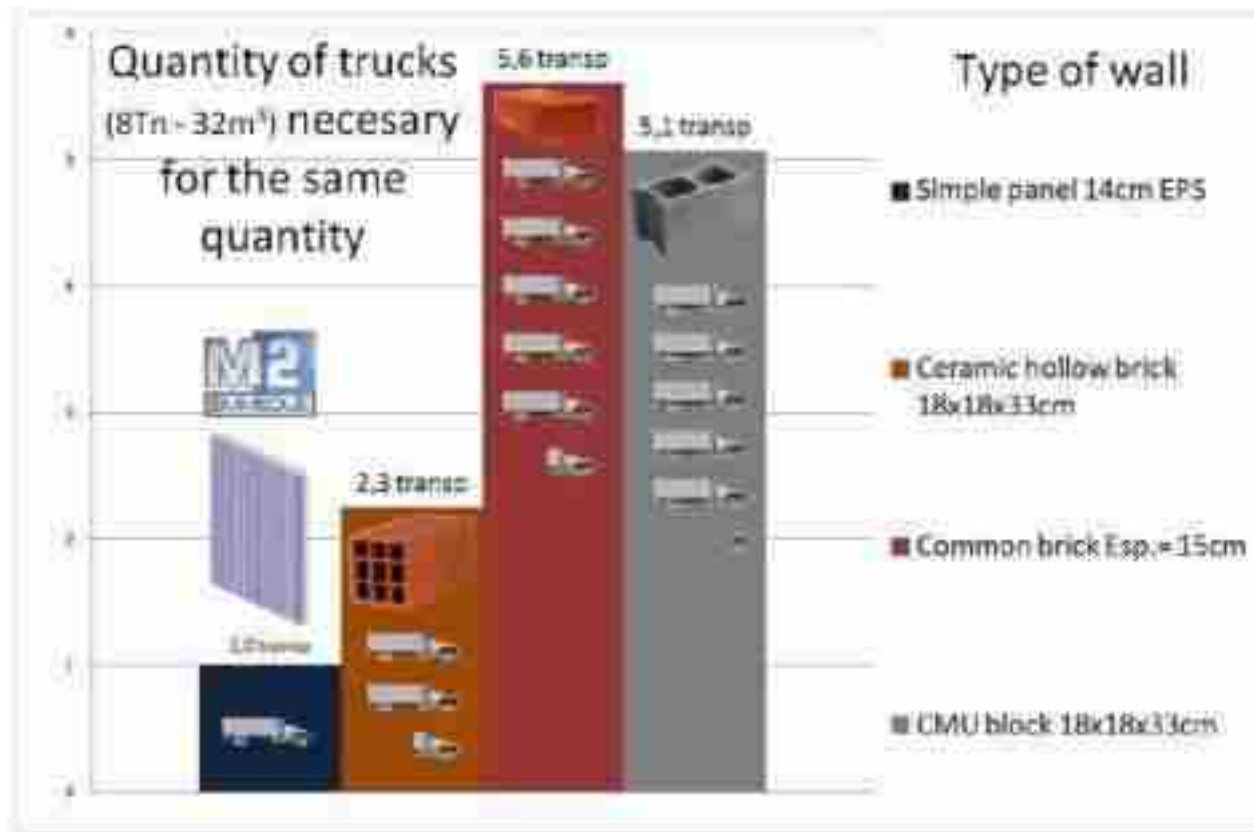
Weight Comparison



The **weight of the product** in the management of the site. The Emmedue building system does not require a crane or other lifting equipment to move the panel in the site. It follows a lower cost of management of the product in the site compared to the traditional that requires mandatory rent of lifting equipment.



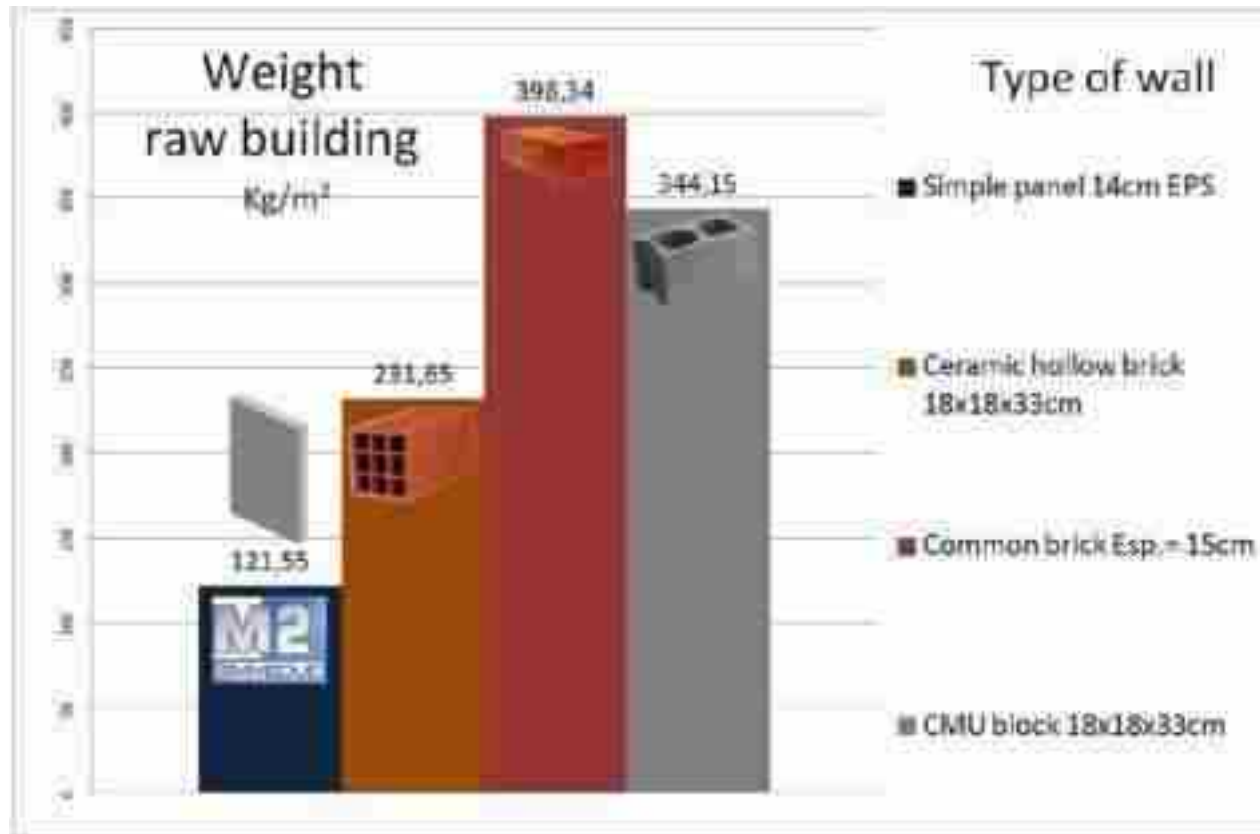
Weight Comparison



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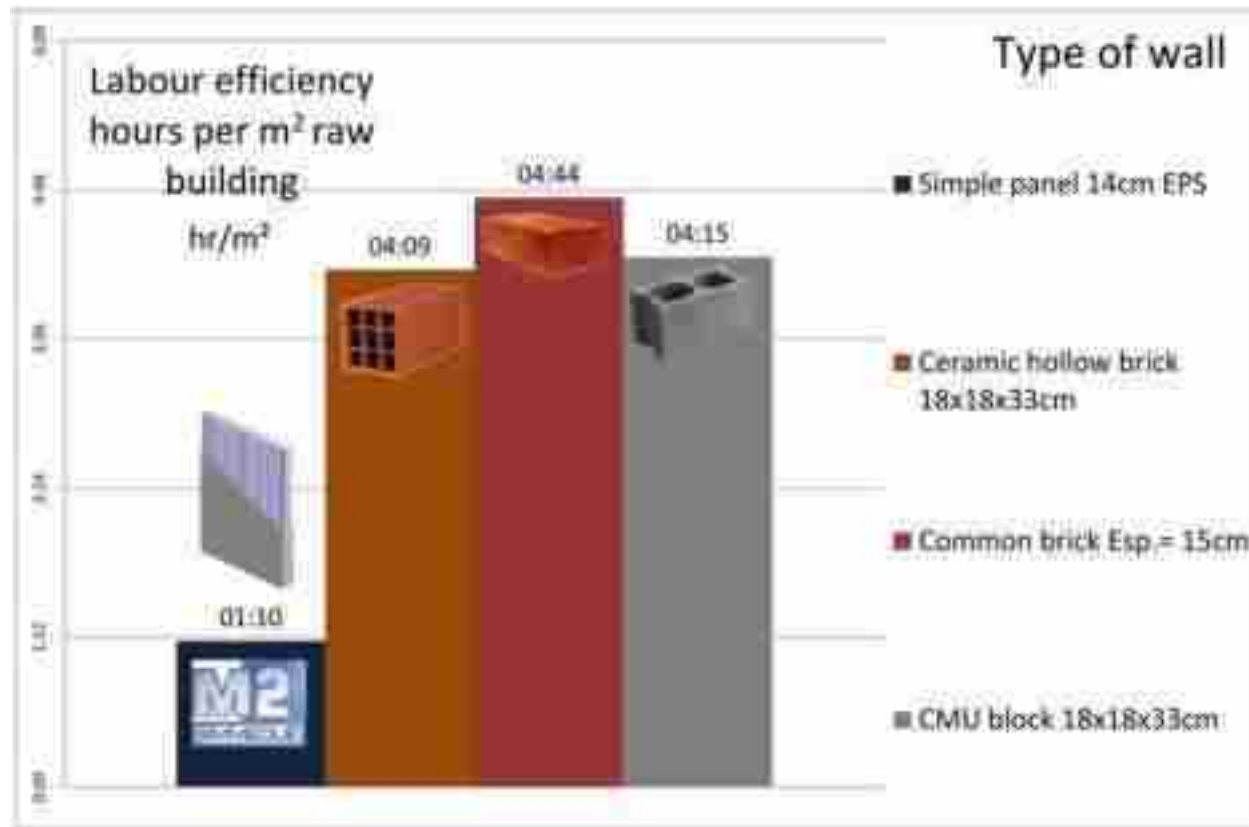
Weight Comparison



The **weight of the structure** on the foundation. The Emmedue building system is lighter than traditional, so the foundation can be calculated with less reinforcement and concrete. Therefore there will be benefits regarding the construction cost.



Speed Comparison



Speed of construction, Emmedue is an industrialized building system, in fact optimizes assembly processes, while minimizing labour force operation. For this reason the Emmedue construction times are less than the traditional system.



EXAMPLES OF PROJECTS DEVELOPED BY OUR CUSTOMERS AROUND THE WORLD





KENYA





ITALY





ITALY





ITALY





PANAMA





BOLIVIA





COLOMBIA





ECUADOR





ECUADOR





DOMINICAN REPUBLIC





DOMINICAN REPUBLIC





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